

Metric 6H GO And NO GO Screw Thread Plug Gauges



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Thread	M1.6	M1.8	M2	M2.2	M2.5	M2.5	M3	M3	M3.5	M3.5	M4	M4	M4	M5
Pitch	0.35	0.35	0.4	0.45	0.35	0.45	0.35	0.5	0.35	0.6	0.35	0.5	0.7	0.5
Left Hand			✓			✓	✓	✓		✓		✓	✓	

Thread	M5	M5	M6	M6	M6	M8	M8	M8	M8	M10	M10	M10	M10	M10
Pitch	0.75	0.8	0.5	0.75	1	0.5	0.75	1	1.25	0.5	0.75	1	1.25	1.5
Left Hand		✓	✓	✓	✓		✓	✓	✓		✓	✓	✓	✓

Thrrad	M12	M12	M12	M12	M12	M12	M14	M14	M14	M14	M14	M16	M16	M16
Pitch	0.5	0.75	1	1.25	1.5	1.75	0.5	0.75	1	1.25	1.5	0.5	1	1.25
Left Hand			✓	✓	✓	✓			✓	✓	✓		✓	✓

Thread	M16	M16	M18	M18	M18	M18	M20	M20	M20	M20	M20	M22	M22	M22
Pitch	1.5	2	1	1.25	1.5	2	1	1.25	1.5	2	2.5	1	1.25	1.5
Left Hand	✓	✓	✓		✓	✓	✓		✓	✓	✓	✓		✓

Thread	M22	M22	M24	M24	M24	M24	M25	M25	M25	M27	M27	M27	M27	M28
Pitch	2	2.5	1	1.5	2	3	1	1.5	2	1	1.5	2	3	1
Left Hand	✓	✓	✓	✓	✓	✓	✓	✓	✓			✓	✓	✓

Thread	M28	M30	M30	M30	M30	M30	M33	M33	M33	M33	M33	M36	M36	M36
Pitch	1.5	1	1.5	2	3	3.5	1	1.5	2	3	3.5	1	1.5	2
Left Hand	✓	✓	✓	✓	✓	✓					✓			

Thread	M36	M36	M39	M39	M39	M42	M42	M42	M42	M42	M45	M45	M45	M45
Pitch	3	4	1.5	2	3	1	1.5	2	3	4.5	1.5	2	2	4.5
Left Hand		✓			✓		✓	✓	✓	✓		✓		

Thread	M48	M48	M48	M48	M52	M56	M60							
Pitch	1.5	2	3	5	2.5	5.5	5.5							
Left Hand				✓		✓								

Screw Plug Gauges = 6H

UKAS Certification Can Be Supplied On The Above, If Required At Additional Cost